# AUTO VERTICAL CUTTING MACHINES

## FOR FLEXIBLE PU FOAM



## STANDARD EQUIPMENT

- Heavy duty Stationary table with Aluminum top.
- Motorized movement of cutting head.
- Twin rest plates for gripping the foam, having motor driven, sideways movement.
- Motor-driven upper knife guide. Fixed lower knife guide.
- PLC Operated machine.
- Digital setting of cutting size.
- Turn table built into the outer table with motorized up and down movement & manual 360 deg. Turning.

| Α      | В      | с      | D     | E      | F      | G      | н     |
|--------|--------|--------|-------|--------|--------|--------|-------|
| 3850mm | 2540mm | 3000mm | 490mm | 1400mm | 1825mm | 1220mm | 600mm |

## MODEL V4A

The vertical bandsaw machine V4A is an automatic version of the highly popular manual V4 machine. It has been designed for the purpose of cutting small foam pieces with greater consistency and higher production than a manual machine.

The machine has a Stationary table and the Cutting head travels to and fro, which results in saving of critical space in the factory. The foam sheets get gripped in between the twin rest plates which move together.

The size to be cut is controlled digitally through a color touch screen. The automation is controlled by PLC logic.

#### **SPECIFICATIONS:**

| CUTTING HEIGHT | 1400 mm   |  |  |
|----------------|-----------|--|--|
| CUTTING LENGTH | 2200 mm   |  |  |
| POWER REQUIRED | 10 hp     |  |  |
| SPACE REQUIRED | 5.5x5.5 m |  |  |
| APPOX. WEIGHT  | 2000 kg.  |  |  |

POWER SUPPLY : 410V AC 50Hz (Special voltage available against order)



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